

Process Preparation for manufacturing



A complete **ANALYSIS**, **MODELING** and **SIMULATION** environment for maximizing the efficiency of the design-to-manufacturing flow

Accelerate NPI

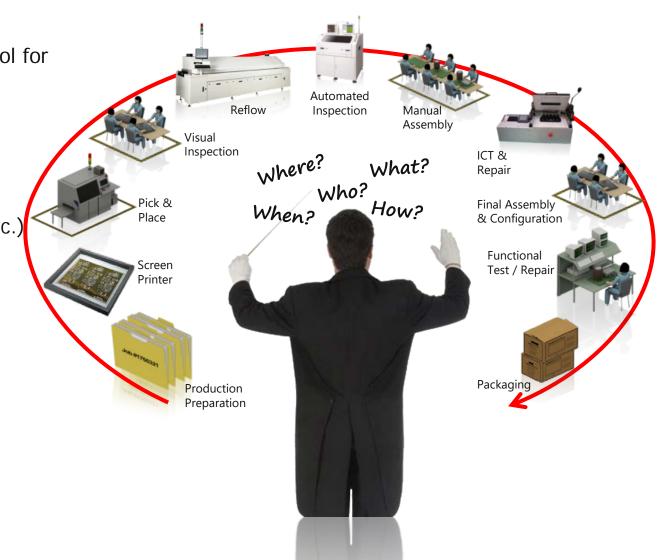
✓ Increase engineering efficiency by using a single tool for all process engineering tasks

 Eliminate redundant preparation work with Learning Libraries (machine shapes, rotation etc.)

 Increase efficiency through automation and use of templates (for work instructions, data import parsers, etc.)

Increase line utilization

✓ Maximize off-line preparation to eliminate on-line trial and error delays



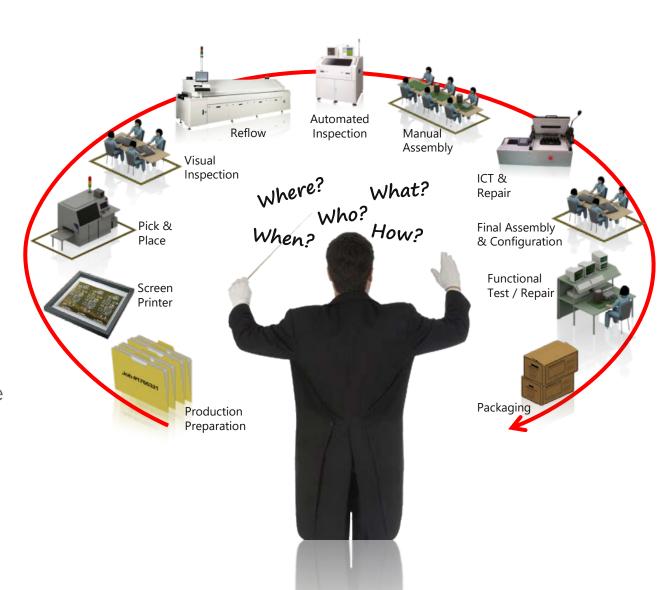
A complete **ANALYSIS**, **MODELING** and **SIMULATION** environment for maximizing the efficiency of the design-to-manufacturing flow

Preserve manufacturing know-how

- ✓ Consolidate organizational best-practice flows
- ✓ Centralized part libraries incl. rotation neutralization and machine shapes
- ✓ Custom data preparation flows can be defined, enforced, and re-used

Product portability

✓ Leverage ODB++ to seamlessly move production between lines and factories – eliminate engineering time and increase quality of end product



Data Prep Express: Meet high-mix, high-NPI SMT challenges with a unified data preparation solution

Simple and rapid data preparation

- ✓ Flexible solution supporting input of all CAD, CAM & BOM formats
- Rapid output quickly generating a panelized component placement list (CPL) output to be used with any SMT platform

Process Standardization and quality control

- ✓ Right-first-time output thru learning libraries and component rotation neutralization
- ✓ Workflow management allows creating workflow templates reducing time and errors
- ✓ Automated Geber Reverse Engineering with unique component extraction algorithm to quickly process Gerber

Light weight and easy to adopt

- ✓ Intuitive process and simple user interface allows any process engineer to get up-to-speed quickly
- ✓ Simple, database-free installation on any desktop PC





Data Prep Express – CAD/CAM Import

- Supports common CAD/CAM formats
 - Valor ODB++
 - GenCAD
 - IPC 2581
 - Gerber 274X, 274D and Excellon Drill
 - Fabmaster FATF
 - Zuken CR5000 Board Designer
 - Zuken CADIF
 - Zuken PWS
 - Altium Designer
 - Altium P-CAD
 - Cadence Allegro VAL extracts



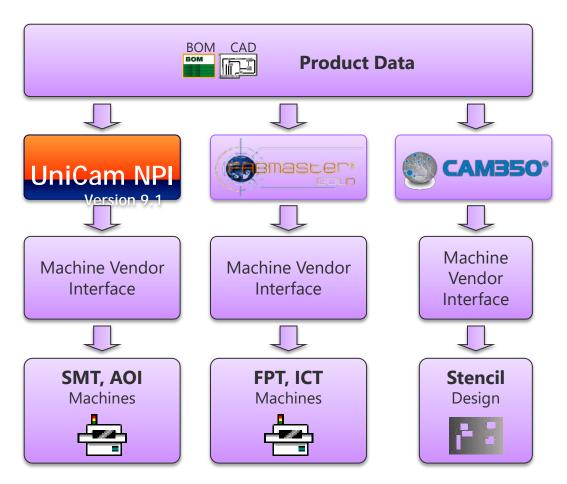
Supported SMT machine groups

- Assembleon GEM
- Assembleon MG
- Assembleon A series
- Assembleon Powerline
- Yamaha YG/H/S/T
- Yamaha YV
- Fuji AIM/XP
- Fuji NXT
- Fuji CP
- Fuji IP/QP
- Hitachi GXH
- Hitachi TCM
- Hitachi TIM
- iPulse

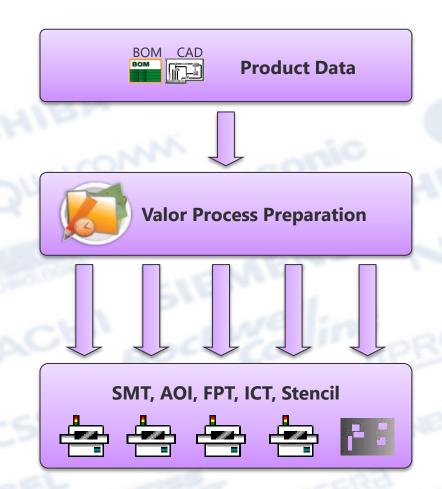
- Juki
- MYDATA
- Mirae
- Panasonic Maihime, NPM
- Panasonic BM
- Panasonic HT, Mxx
- Siemens SiPlace/OIB
- Sony
- Universal Advantis
- Universal Genesis
- Universal GSM
- Universal HSP
- Universal Quadris
- Universal RAD



Harmonized process through a single engineering tool

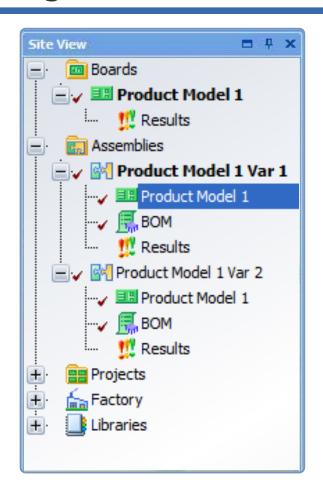


BEFORE: Product model created multiple times

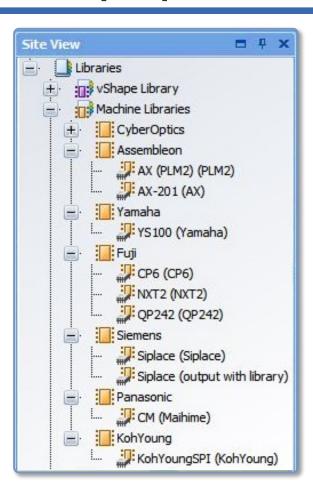


AFTER: Time-to-production reduced by more than 20%

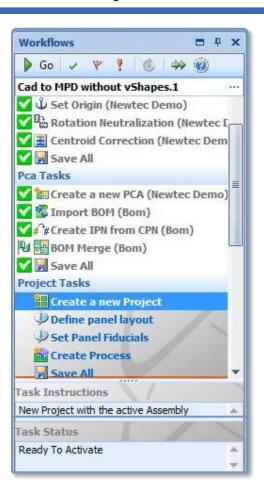
Single data model covers multiple processes and vendor platforms



Hierarchical view of assemblies, Including support for multiple instances



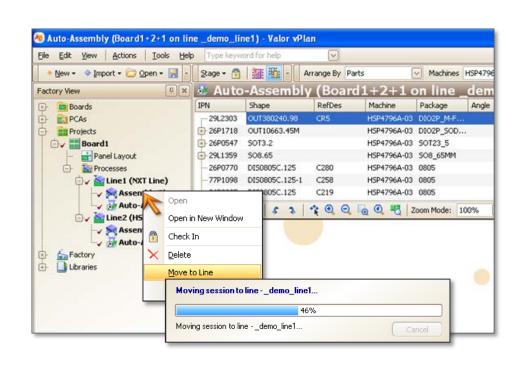
Machine shapes can be generated on demand

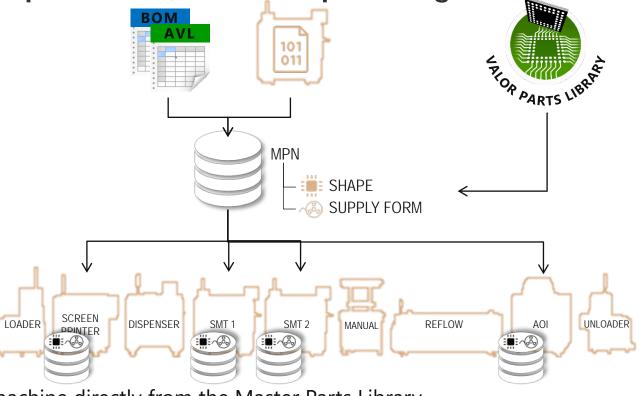


Customizable workflows allow multiple users to share projects and track their status

SMT machine programming

Optimize SMT program portability with patented machine shape auto-generation





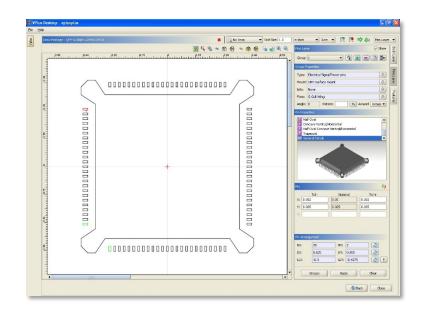
- Part libraries can be created for each machine directly from the Master Parts Library
- Users can create/modify custom parameters to enhance part/shape data
- Native machine programs can also be imported and quickly converted into alternate machine formats
- Programs can be optimized for each line

Enable simple work-order portability



- Single product model can drive all manufacturing of a product worldwide
- Product NPI tasks can be done once at corp. competence centers
- Only process NPI needs to be repeated at each mfg. environment.

VPL - Valor Parts Library



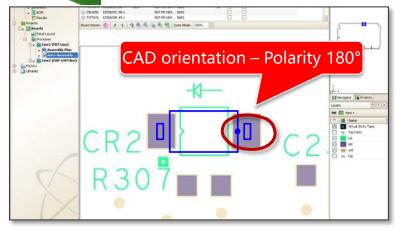
- ISO9001-certified library covering over 35 million part numbers
 - ✓ Accurate shape data
 - ✓ Pin contact area
 - ✓ Component classification (JEDEC)
- Enables accurate virtual-prototype build

	Item	CPN	Manufacturer [*]	MPN	VPL-Package	WALSIN
1	1	G8316005-244	KEMET	C1210C22K5RAC-LWR	DSO-C2/X-L60W32T25	
2			WALSIN	1210B22K5KKCT-CRM	DSO-C2/X-L60W31T3	AVX
3			AVX	10125C224KATA2A-KOL	DSO-C2/X-L64W25T3	

Shapes of alternate parts in the AVL can be easily compared for inconsistencies (example: the parts above provide the same electrical function, but require different pad layouts)

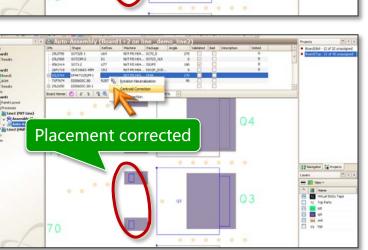
Virtual Sticky Tape

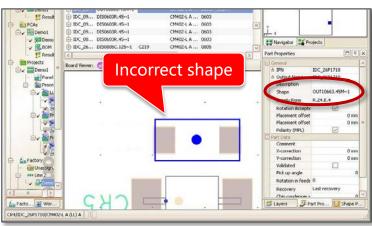
"Virtual Sticky Tape" – Improve SMT productivity with offline placement simulation

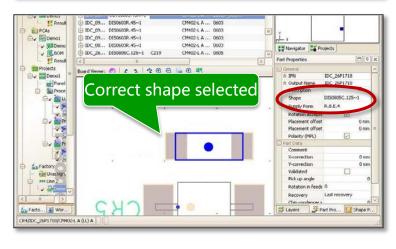


Rotation neutralized and corrected

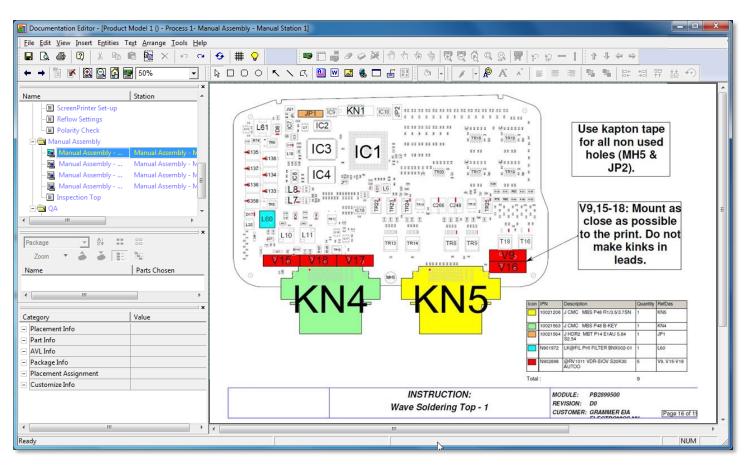






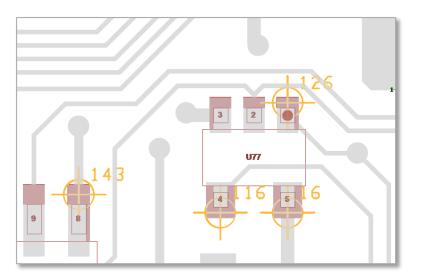


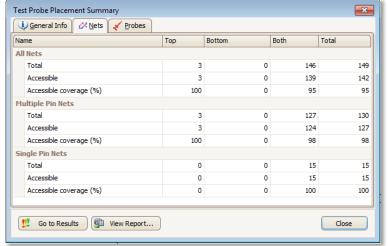
Documentation creation

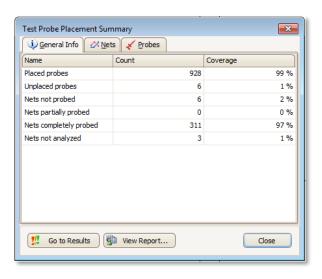


- Built-in and user-defined templates for static and interactive documentation
- Include any design, product model, SMT, Test, and other production information
- Can include embedded images and files (e.g. JPG, PDF)

Complete testability analysis (DFT) of PCAs

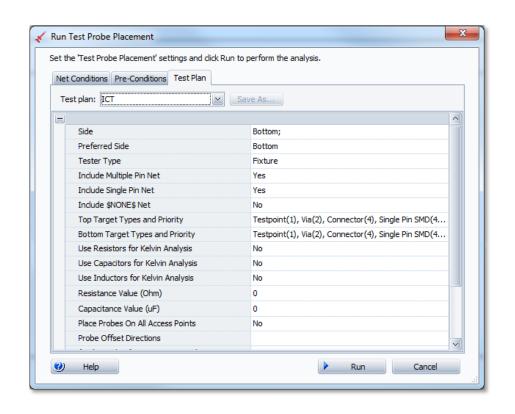




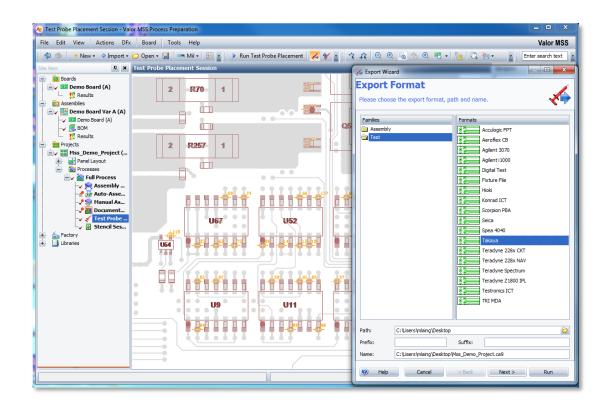


- Identification of high risk areas
- Feedback to design about inaccessible points
- Comprehensive yield analysis to quantify testability

Tester and inspection programming

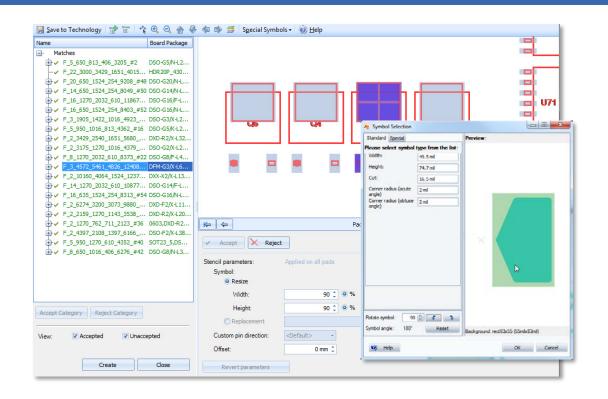


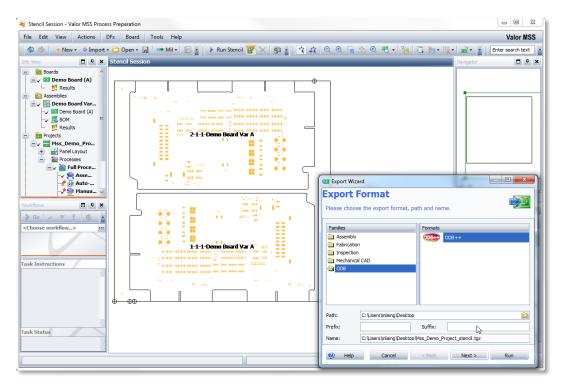
- Automated test probe selection and positioning based on available access to each electrical node
- Full reporting of placements including reason codes for inaccessible points
- Leading industry tester formats supported



- AOI and AXI tester programming
- Programs take into account the location of AOI/AXI machines on the line and components that should be placed up to that point

Stencil design





- Automatically create stencils from product model
- Customizable rules and aperture properties
- Output to ODB++ or Gerber 274X

Value-Add Services

Valor Process Preparation deployment service

- > Lean Process consulting Get the tools implemented and fine-tuned to YOUR environment
- > Customization and fine tuning of machine shape auto-generation rules

Process automation

➤ Leverage Valor Process Preparation's comprehensive API to streamline data flow from design to manufacturing

Manufacturing Cost Simulator & Quote Builder

- ➤ Uses data available from Valor Process Prep. to generate accurate manufacturing cost simulation
- > Based on BOM, factory cost model and design complexity
- > Optional: integration to 3rd-party component cost providers (e.g. SiliconExpert, DigiKey)

	Design Complexity Factor	¥	Rating	Ţ
1.	Single sided	T		
2.	Double sided	П		
3.	For each 200 placements per side			
4.	For each 5 BGA's per side (>0.8mm pitch and >25mm ²)			
5.	For each 3 uBGA's per side (<0.8mm pitch and <25mm ²)			
6.	> 8" in the X dimension	П		
7.	> 8" in the Y dimension			
8.	For each 2 LGA's per side			
9.	For each 10 QFN's > 10mm ² per side			
10.	For each 5 QFN's < 10mm ² per side			
11.	For each 10 QPF's > 20mil pitch per side			
12.	For each 5 QFP'S < 20mil pitch per side			
13.	Finish consideration (Enig > HASL > Silver > OSP)			
14.	RoHS consideration			
15.	Layer count / copper weight			
16.	Rigid flex PCB			
17.	Press fit connectors (count / type)			
	• 1-5 Easy			
	6-10 Intermediate			
	• 11-15 Difficult			
	16+ Very Complex			
18.	Component density (parts/square inch)			
	Tot	:al		_



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